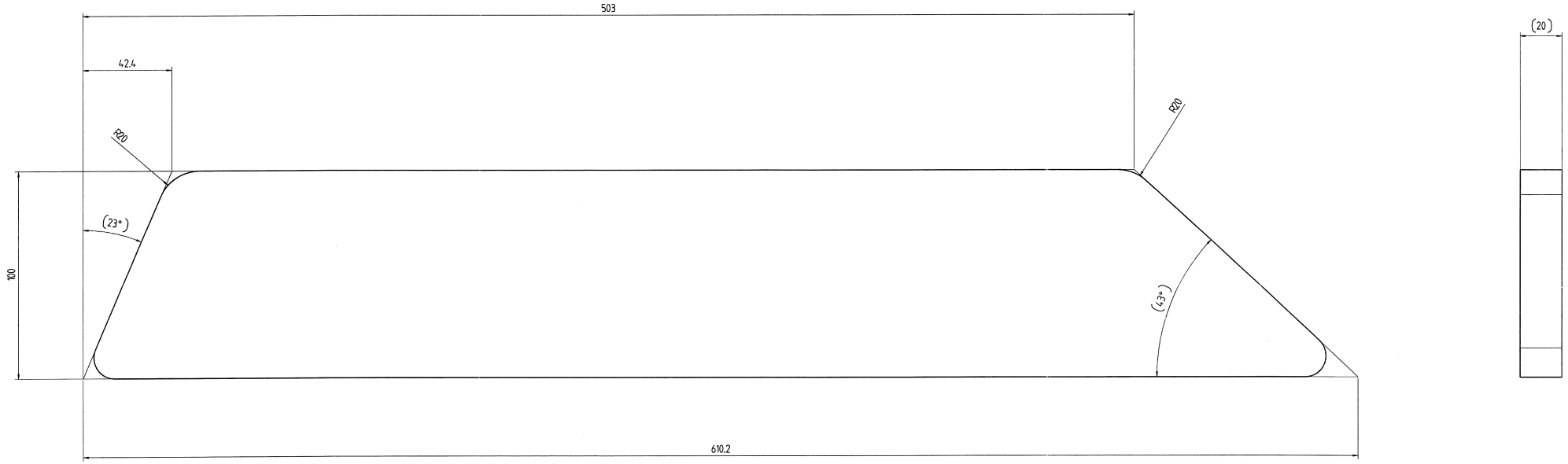

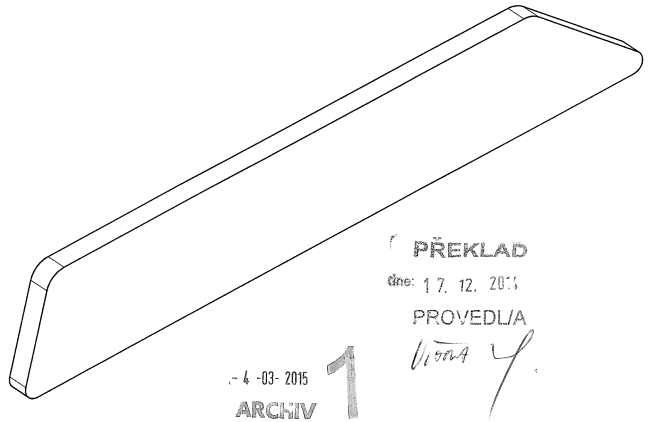

PŘEKLAD
dne: 17. 12. 2014
PROVEDL/A
Vitora

- 4 -03- 2015
ARCHIV
1

NZ 14/01402

TLOUŠŤKA MAT.
NEROŤ. RADIUSY
RADIUS OHYBU

(01)

NOTE :

- Metal sheet thickness : 20 mm
- Radii without dimension : R = 10
- Inside bend radii R = /

FL03-0002.prt

(01)

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30< ≤ 120	120< ≤ 400	400< ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

$^{+0.5}_{-0.5}$

First angle projection

General tolerance (GT) in mm

Size range	≤ 30	≤ 120	≤ 400	≤ 1000
GT coarse				
L	1	2	2	3	4
∢	1	2	4	6

Lengths (L) and angle (∠) = ± GT

Tolerance Symbols ISO 1101

- ○ roundness = 1/2ø-Tol.
- ⏥ straightness/flatness = GT
- ◎ concentricity/run out = GT
- ⌯ symmetry = GT
- / / parallelism = GT
- ⊕ position = GT

Languages: en,fr

Index	alteration	Change no	Fit	Toler.
01	Adding note	148720		
	Oiled --> Oiled permissible			

Inspection dim.
Auxiliary dim. ( )

	Date	Name
Drawn	10.12.2013	J.Fanteny
Checked	13.12.2013	F.Proust
Authd	20.12.2013	R.Pelletier
M.check.	13.1.2014	J.LeCesne

Material: S235JR following EN10025-2
Blank no:
Title: reinforcement top
Weight: in Kg 8.4
PROD.
Scale 1:1
Sheet: 1 of: 1
Drawing number / / 11914012802
Confidential document
Refer to protection notice ISO 16016
Repl.
Orig.
Released
11914012802d001
A1